

FLOATING HOLDERS

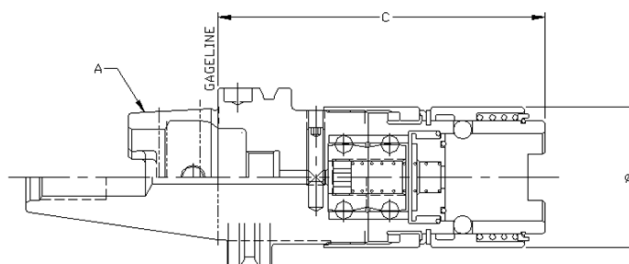


FITH-II Quick Change Floating Tap & Reamer Holder BT, CAT & HSK Shanks



Features, Application, Ordering:

- ⇒ Differential Drive Floating System for Smooth True Float
- ⇒ Thru Coolant Design with Back Pressure Flow Control
- ⇒ Adjustable Centering Mechanism, to customize the amount of pressure required to move the tool off center
- ⇒ For use with synchronized feed and spindle rotation
- ⇒ Order Tap Adapters Separately
- ⇒ Specials Available Upon Request
- ⇒ Accepts Bilz, style tap adapters



PART NUMBER	A SHANK	TAP RANGE	B DIA	C	TOTAL FLOAT
221-B30	BT30	SIZE 1 (0-9/16 HAND)	1.26	3.00	.062
221-B40	BT40	SIZE 1 (0-9/16 HAND)	1.26	3.35	.062
222-B40		SIZE 2 (5/16-7/8 HAND)	1.96	4.43	.062
221-C40	CAT40	SIZE 1 (0-9/16 HAND)	1.26	3.04	.062
222-C40		SIZE 2 (5/16-7/8 HAND)	1.96	4.10	.062
223-C40		SIZE 3 (3/4-1 3/8 HAND)	2.83	6.54	.093
222-C50	CAT50	SIZE 2 (5/16-7/8 HAND)	1.96	4.22	.062
223-C50		SIZE 3 (3/4-1 3/8 HAND)	2.83	5.95	.093
221-H50A	HSK50A	SIZE 1 (0-9/16 HAND)	1.26	3.44	.062
221-H63A	HSK63A	SIZE 1 (0-9/16 HAND)	1.26	3.44	.062
222-H63A		SIZE 2 (5/16-7/8 HAND)	1.96	4.56	.062
223-H63A		SIZE 3 (3/4-1 3/8 HAND)	2.83	6.22	.093
222-H100A	HSK100A	SIZE 2 (5/16-7/8 HAND)	1.96	4.68	.062
223-H100A		SIZE 3 (3/4-1 3/8 HAND)	2.83	6.39	.093
221-H40C	HSK40C	SIZE 1 (0-9/16 HAND)	1.26	2.81	.062
221-H50C	HSK50C	SIZE 1 (0-9/16 HAND)	1.26	2.91	.062
221-H63C	HSK63C	SIZE 1 (0-9/16 HAND)	1.26	2.61	.062
222-H63C		SIZE 2 (5/16-7/8 HAND)	1.96	3.59	.062